# Motorola Radio

MODELS 6X11U 6X12U CHASSIS HS-245

## SERVICE MANUAL

#### GENERAL INFORMATION

TYPE - AC-DC operated table model superheterodyne receiver with loop antenna.

RECEIVER MODELS -

Model	Color		
6X11U	Walnut		
6X12U	Ivory		

TUNING RANGE - 535 to 1620 Kc

IF - 455 Kc

TUBE COMPLEMENT - 12BA6 - RF Amplifier

12BE6 - Converter

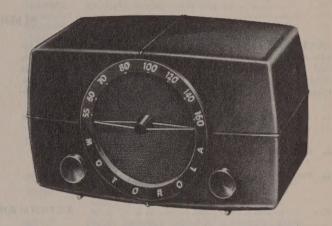
12BA6 - IF Amplifier

12AT6 - Det, AVC & 1st AF Amp

35C5 - Power Amplifier

35W4 - Rectifier

POWER SUPPLY - 117 volts AC or DC, 35 watts



#### INSTALLATION & OPERATING INSTRUCTIONS

POWER SWITCH AND VOLUME CONTROL. Operated with left-hand knob. NOTE: Reverse line plug in electrical outlet if radio does not operate from DC. When operating from AC, reversing the line cord plug in wall outlet, may sometimes improve reception.

TUNING. Tune stations with right-hand knob.

ANTENNA. A built-in loop antenna eliminates the need for an outside antenna in most locations. When receiving a weak station, rotate the receiver slightly for best signal strength. If additional pick-up is necessary, connect an external antenna to the radio by following the instructions printed on the rear panel. CAUTION: Never connect the radio chassis to a water pipe, radiator, or other ground.

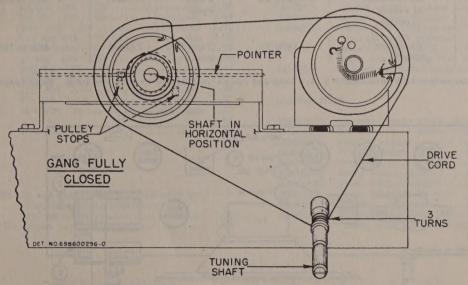


FIGURE 1. STRING DRIVE DETAIL

4545 AUGUSTA BOULEVARD

Motorola Inc.

CHICAGO 51, ILLINOIS

#### SERVICE NOTES

The chassis of this receiver is isolated from the AC power line circuit by a capacitor to eliminate the shock hazard when handling the receiver. However, as an additional precaution when aligning or servicing the receiver from AC, an isolation transformer should be inserted between the power line and the chassis.

To remove the chassis from the cabinet:

1. Pull off the two radio control knobs.

- 2. Pull off the pointer.
- Remove the split plugs which hold the loop to the cabinet.
- From the back of the cabinet, remove the two hex head screws at the rear edge of the radio chassis.
- 5. Slide the radio chassis and loop from the cabinet.

#### ALIGNMENT

NOTE: It is recommended that an isolation transformer be placed between the power line and the receiver to avoid hum and electrical shocks. If an isolation transformer is not available, connect the low side of the signal generator to B-through a.1 mf capacitor.

- Connect a low range output meter across the speaker voice coil.
- 2. Connect the low side of the signal generator to B-.
- 3. Set the signal generator for 400 cycle, 30% modulation.

- 4. Turn the receiver volume control to maximum.
- Use a small fibre screwdriver for aligning the IF and diode transformers.
- 6. As stages are brought into alignment, reduce the signal generator output to a level which produces less than .40 volts (.05 watt) across the voice coil to avoid overloading the receiver.
- See Figure 2 for adjustment locations and the following chart for procedure.

#### ALIGNMENT CHART

STEP	DUMMY ANTENNA	GENERATOR CONNECTION	GENERATOR FREQUENCY	GANG SETTING	ADJUST	REMARKS
IF ALI	GNMENT					
1.	.1 mf	Rear stator of tuning capacitor	455 Kc	Fully open	1, 2, 3 & 4 (IF cores)	Adjust for maximum.
WAVE	TRAP				1971 13 10	
2.	.1 mf	Rear stator of tuning capacitor	455 Kc	Fully open	5 (Wavetrap)	Adjust for minimum.
RF AL	IGNMENT		100000000000000000000000000000000000000			
3.	.1 mf	Rear stator of tuning capacitor	1620 Kc	Fully open	6 (Osc)	Adjust for maximum.
4.	-	Radiation loop*	1400 Kc	Tune for max	7 (Ant)	Adjust for maximum.

\*Connect generator output to 5" diameter, 5 turn loop and couple inductively to receiver loop. Keep loops at least 12" apart.

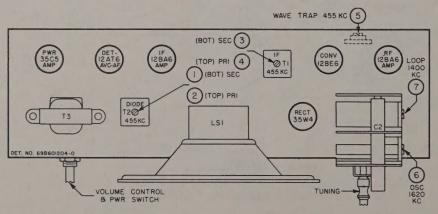


FIGURE 2. TUBE & TRIMMER LOCATIONS

### REPLACEMENT PARTS LIST

NOTE: When ordering parts specify model number of set in addition to part number and description of part.

Ref.	Part		74-4	7		
No.	Number	Description	List	Part	Towns of the last	List
	IT CALLS CA	Description	Price	Number	Description	Price
CHASS	IS PARTS - 1	ELECTRICAL		CHASSIS PA	RTS - MECHANICAL	
Canac	tore			0(1) 50000		
Capac:	777 1120			26A473002 1x600627	Base, tube shield mtg Bracket and Bushing Assembly, pointer	.10
C-2	8R9821	Paper: .05 mf 200V	•30		shaft	•30
C-3	19B600483 21R6641	Variable, 2-gang: includes pulley	2.30	7K600579	Bracket, loop mtg	.10
C-4	20A26941	Mica: 100 mmf 500V	.20	7A600476	Bracket, tuning shaft mtg	.10
0-4	ZORZOJ+1	Mica, variable: 6 mmf-60 mmf; in- cludes bracket	00	42A485548	Clip, coil can mtgdoz	.20
C-5	8R9821	Paper: .05 mf 200V	•20	42A75825	Clip, electrolytic mtgdoz	.40
C-6	21B482847	Ceramic, multiple: 2000 mmf, 220	•20	30A470651	Cord, line and plug: 6 ft long	•75
	ELD TOLOT	mmf, 220 mmf, 5000 mmf	.65	5A19658 5A70404	Eyelet, spacer (gang mtg)doz	.20
C-7	8R9843	Paper: .15 mf 200V	.20	14A482844	Grommet, rubber (gang mtg)doz Insulator, cord outletdoz	•25
C-8	8R9816	Paper: .05 mf 400V	.20	29R3010	Lug, solderingdoz	•30
C-9	23K484234	Electrolytic: 40-20-20 mf/150V	1.10	287051	Nut, hex: 3/8-32 x 9/16; Palnut; stl; cad	•30
C-10	8R9802	Paper: .02 mf 400V	.20	20,002	pl (volume control mtg)doz	.15
				1x600590	Pulley and Bushing Assembly, pointer drive	
Capaci	tor-Resisto	or		587771	Rivet: .088 x 3/16; stl; nkl pl (tube	
				7-111-	socket mtg and shield base mtg)per/c	•50
CR-1	21B484227	Capacitor-Resistor: 2 lead; 33,000		587707	Rivet: .125 x 5/32; stl; nkl pl (tuning	
		ohms, 5000 mmf	•35	The state of the	shaft bracket mtg, output transformer	
CR-2	218601007	Capacitor-Resistor: 7 lead; 2000	1 19813.		mtg, variable capacitor mtg, electro-	
		mmf, 220 mmf, 5000 mmf, 110 mmf,			lytic clip mtg, and tube spring shield	
		110 mmf, 6.8 meg, 470,000 ohms,	05	/ To	mtg)per/c	•50
		470,000 ohms	.85	352294	Screw, machine: 6-32 x 1/2; plain hex	
0-43-					head; locking type; stl; cad pl (gang	
Coils				acel es	mtg)doz	-15
L-1	240600539	Loop and Panel Assembly	1.05	357477	Screw, machine: 8-32 x 1/4; type #1; plain	
L-2	24A77336	Wavetrap	.40	207216	hex head; stl; cad pl (loop back mtg)doz	.15
L-3		BC Oscillator Coil	.80	387316	Screw, machine: 8-32 x 3/8; slotted hex	
2-5	241000013	Do obciliano coll services	•••		head; locking type; stl; cad pl (speaker mtg)doz	.15
Speake	r			3S2965	Screw, sheet metal: #6 x 3/16 PKZ plain	رده
				30290)	hex head; stl; cad pl (pointer shaft	
LS-1	50K600538	Speaker, PM: 5-1/4"; 3.2 ohm VC	3.45		bracket mtg)per/c	.50
		exch	2.60	3S3398	Screw, sheet metal: #6 x 3/8 PKZ plain	.,,
				Emily the	hex head; stl; cad pl (loop bracket	
Resist						
				387148	Setscrew: 6-32 x 1/8; Allen head; stl;	
T.		esistors are insulated carbon type			cad pl (pointer drive pulley & bushing	
	штев	s otherwise specified.		37/00505	retainer)	.10
R-1	6R6075	100,000 20% 1/2Wdoz	1.00	1K600595	Shaft and Pulley Assembly, tuning	.20
R-2	6R6018		1.00	47K600509 26A481521	Shaft, pointer: brass	.10
R-3	6R6039	4700 20% 1/2Wdoz	1.00	26A90301	Shield, tube (for 12AT6 tube)	.15
R-4	6R6028	22,000 20% 1/2Wdoz	1.00	9A472534	Socket, tube: 7-prong	.15
R-5	6R6028	22,000 20% 1/2Wdoz	1.00	9K580218	Socket, tube: 8-prong	.15
R-6	6R6018	100 20% 1/2Wdoz	1.00	4K692188	Washer, "C" (tuning shaft retainer and	
R-7	6R2118	3.3 meg 20% 1/2Wdoz	1.00	The state of the s	pointer shaft retainer)doz	•20
R-8	18K485925	Volume Control: 1 meg		457614	Washer, flat: 11/16 x 11/64 x .036 thick;	
R-9	6R2109	10 meg 20% 1/2Wdoz			stl; cad pl (loop back mtg)doz	.15
R-10	6R6032	470,000 20% 1/2Wdoz		4K482859	Washer, insulated shoulder (loop bracket	
R-11	6R6032	470,000 20% 1/2Wdoz	1.00		mtg)doz	.15
R-12	6R3992	150 20% 1/2Wdoz 27 10% 1/2Wdoz	1.00			
R-13	6R5683 6R488025		•15	CABINET PARTS		
R-14	01400027	100 20% 1Weach	1.45	160600160	Cabinat table model: malded: smallest (6433)	15.20
R-15	6R3953	1000 20% 1Weach	.15	16E600169 16K600175	Cabinet, table model: molded; walnut(6X11U	
11-17	01.3773		1.45	13B600535	Cabinet, table model; molded; ivory (6X12U Grille, cabinet	1.05
		402		368600570	Knob, pointer (6X11U)	.15
				36K600571	Knob, pointer (6X12U)	.15
Transf	Cormers			36B600455	Knob, tuning (6X11U)	.10
TT CALLED	0210020			36K600456	Knob, tuning (6X12U)	.10
T-1.2	24B485553	IF and Diode, 455 Kc: complete; in-		38A25507	Plug, split (back mtg)doz	.15
-,-	-7775	cluding padding capacitors and		52A600451	Pointer, dial: brass	-25
		tuning cores	•95	383371	Screw, sheet metal: #8 x 3/8 PKZ plain hex	W. T. T.
T-3	25B482858	Output	•95		head; stl; cad pl (chassis mtg)per/c	•50

PRICES SUBJECT TO CHANGE WITHOUT NOTICE

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WAVE	TRAP		1 11 - 3 3 7 1	100		
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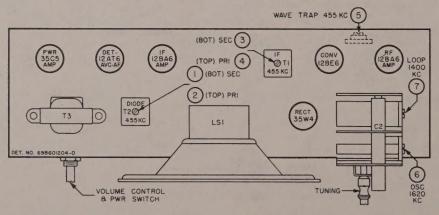
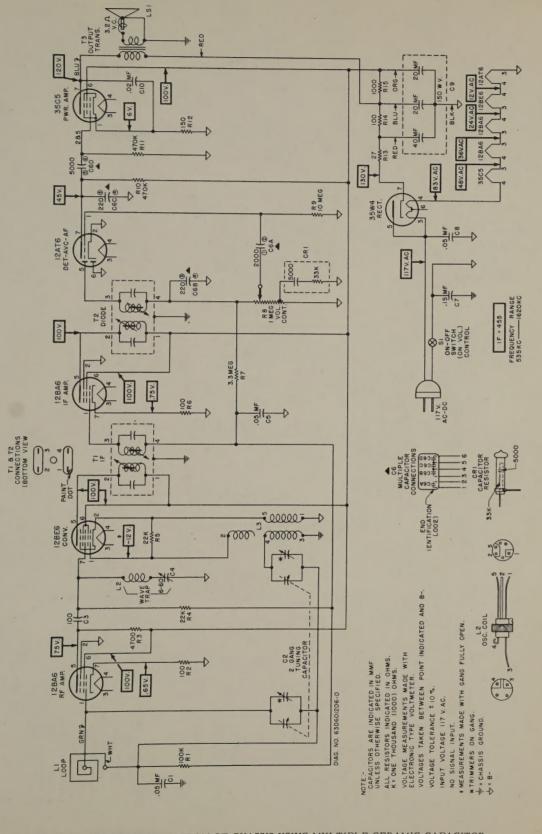


FIGURE 2. TUBE & TRIMMER LOCATIONS



WEG VOL. 

FIGURE 3. SCHEMATIC DIAGRAM OF CHASSIS USING MULTIPLE CERAMIC CAPACITOR

FIGURE 4. SCHEMATIC DIAGRAM OF CHASSIS USING MULTIPLE CERAMIC CAPACITOR-RESISTOR

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